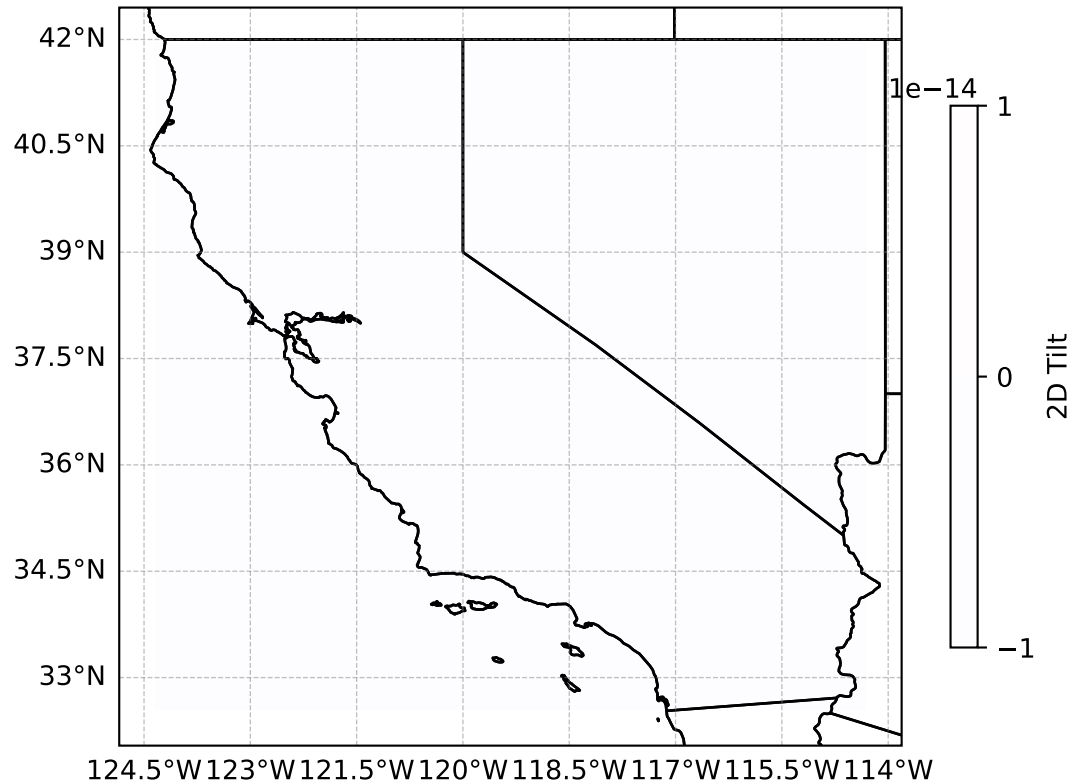


Stage 1: 2D tilt



Stage 2: 2D tilt

