

THREAD SIZE TICKET NO.	MATERIAL WEIGHT	NEEDLE SIZE METRIC (nm)
320 , 260	L	55
	H	70
200 , 180 , 160 , 150	L	65
	H	75
140 , 120 , 100 , 80	L	75
	H	90
75, 70 , 60	L	90
	H	100
50 , 40	L	100
	H	120
36 , 30	L	110
	H	130
25 , 20	L	120
	H	140
18 , 16 , 13 , 12	L	130
	H	160
10 , 8 , 7 , 6	L	160
	H	200
L	Light Fabric	
H	Heavy Fabric	